T6S002-KI4 1/4" Internal Keywa	y Shaping Tool Assembly	y CREATED: UPDATED: 02/17/14 09/26/14
		$(\overline{3})$
		$ \gamma \times$
	1	
Ø.750 —	► <u>4</u> "	
Grind Fastener for Clearance		
After Assembly	.441	
	.441	
.009	∽	◄──── 1.769 ───►
.009—		1.709
		4.800
		4.000
		ITEM NO. QTY. PART NO. DESCRIPTION
		1 1 T6S002 B1 X 3/4 SHAPER CUTTING SHANK
		2 1 FCCF2F 6-32 X 3/8 Flat Head Hex Socket Cap Screw
NOTES & INFORMATION		3 1 TISKI4 1/4" INTERNAL KEYWAY INSERT
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	CHECKED	OF ADDATING IS REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION OF Ed Danzer IS PROHIBITED. DIMENSION ALC: INCLUSE TOLERANCES ARE: ANGLES FRACTIONS DECIMAL ±.5° ± 1/16 DIMENSION X ±.032 TOLERANCES ARE: ANGLES FRACTIONS DECIMAL ±.5° ± 1/16 TOLERANCES ARE: ANGLES FRACTIONS DECIMAL X ±.032 TOLERANCES ARE: ANGLES FRACTIONS DECIMAL X ±.032   DO NOT SCALE DRAWING Sheet 1 of 1 XXX ±.015 XXX ±.012 TOLERANCES ARE: ANGLES FRACTIONS DECIMAL
		DO NOT SCALE DRAWING Sheet 1 of 1 XX ±.002
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